

Dc Inverter Dual Module IGBT
Industrial MIG/MMA Series Power Voltage 415VAC.



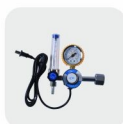
KEY FEATURES

- High Performance MIG/MAG/MMA Inverter.
- Microcontroller Based Control System.
- High Duty Cycle.
- Suitable For 0.8-1.6MM Welding Wire.
- Easy ARC Start, Less Spatter, Stable Current and Excellent Welding Experience.

STANDARD ACCESSORIES



36DKD EURO TYPE 43SQMM
100% COPPER TORCH



36V HEATED CO2 REGULATOR



35SQMM 2MTR EARTH CLAMP



1000AMP WELDING HOLDER

Euro Type Dual Drive Wire Feeder With 5Mtr 35Sqmm Pure Copper Cables.

TECHNICAL PARAMETERS

PARAMETERS	MIG 400-IJ	PARAMETERS	MIG 400-IJ
RATED INPUT VOLTAGE (V)	415±15%	WELDER SIZE (MM)	530*285*505
INPUT FREQUENCY (HZ)	50/60	IGBT	100A1200*2 MODULE
RATED POWER (KVA)	18.5	RECTIFIER TUBE	200A600V MODULE*2
RATED INPUT CURRENT (A)	24 A	BRIDGE DIODE	100A1600V
NO LOAD VOLTAGE (V)	75 V	CHOWK	YES
RATED OUTPUT CURRENT (A)	MIG:20-400 / MMA:20-370	FAN	8INCH 415V
DUTY CYCLE (%)	60		
POWER FACTOR	0.93		
EFFICIENCY (%)	85		
INSULATION CLASS	F		
PROTECTION CLASS	IP21S		
WELDER WEIGHT (KGS)	25.5KG		